



INSTALLATION INSTRUCTIONS

APPLICATION:

2008-2010 Ford Super Duty

AUTOMOTIVE PRODUCTS, PART NUMBER:

58-140815/58-14081R

CONTENT

| ITEM | QUANTITY | DESCRIPTION | TOOLS NEEDED |
|------|----------|-----------------------------|------------------------|
| 1 | 6 | 1/2 x 3 1/2 inch Bolt | 3/4" WRENCH |
| 2 | 14 | 1/2 x 1 1/2 inch Bolt | RATCHET WITH EXTENSION |
| 3 | 20 | 1/2 inch Nut | 3/4" SOCKET |
| 4 | 4 | M8 - 1.25 X 14 MM CAP SCREW | 13 MM SOCKET |
| | | | 15 MM SOCKET |
| | | | 18 MM SOCKET |

REMOVAL

1. Disconnect the factory fog lamp harness from the connector on the lower radiator core support
2. Unclip the splash mat from the factory bumper and fold it out of the way
3. Remove the bumper side support bracket bolts from the body mount bracket behind the bumper with a 13 mm wrench or socket
4. While supporting the bumper, unscrew the main bumper mounting bolts from the front face of the bumper (the bolts will remain captive in the bumper)
5. Remove OEM bumper assembly and set aside
6. Remove the under-run guards from both frame rails with an 18 mm socket

INSTALLATION

1. Install the frame bracket on the frame rail using 4 - 1/2" x 1 1/2" bolts.
2. Install the frame bracket with the side support bolt on the outside of the frame rail, repeat for opposite side
3. Loosely attach intermediate bracket to the frame brackets previously installed with the 2" slot on the brackets facing inward.
4. Lift the bumper and carefully insert the bumper mounts into the slots on the intermediate brackets
5. With the bumper supported, insert 3 - 1/2" x 3 1/2" bolts and 3 - 1/2" nuts per side. DO NOT FULLY TIGHTEN.
6. Adjust the bumper to achieve proper alignment
7. Tighten all hardware

NOTE: Install winch and roller fairlead prior to installing bumper on to truck, if installing a winch.



Westin Automotive Products, Inc.
320 W. Covina Blvd
San Dimas, Ca. 91773