



SIGNATURE OF QUALITY

AUTOMOTIVE PRODUCTS, INC.

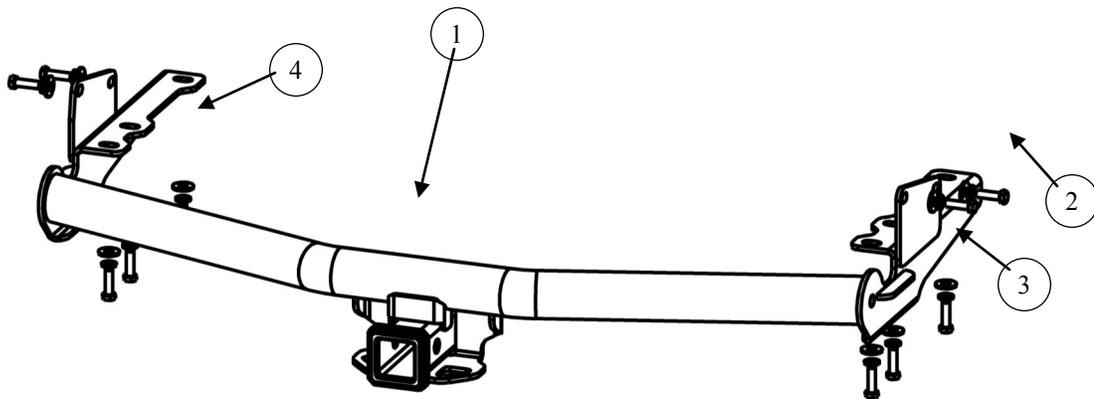
INSTALLATION INSTRUCTIONS

CLASS III RECEIVER HITCH
APPLICATION: 2008-2013 TOYOTA HIGHLANDER
APP PART # 65-1115

ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	1	CLASS III RECEIVER HITCH ASSY	10, 16 & 17 MM SOCKET
2	10	M10 X 40MM HEX CAP SCREWS	RATCHET
3	10	M10 SPLIT LOCK WASHERS	PHILLIPS HEAD SCREWDRIVER
4	10	M10 FLAT WASHERS	TORQUE WRENCH
			BODY SAW

WARNING: Never exceed the capacity ratings shown on the receiver hitch or the tow vehicle. See your vehicle's owners guide for towing guidelines.

1. Remove contents from box, verify if all parts listed are present and free from damage. Carefully read and understand all instructions before attempting installation.
2. The installation requires the removal of the two rear underbody splash shields located behind the rear wheel wells. There are various Phillips head and 10MM hex screws that need to be removed to remove the splash shields. These will be re-installed with minor trimming. *FIGURE 2 & 3*
3. The rear two tow anchors also are to be removed. These will not be re-installed. *FIGURE 2 & 3*
4. The lower trim panel located on the rear bumper cover also needs to be removed. To accomplish this, depress the retainer on the two blue plastic retainer clips. The remainder of the panel snaps off. This will be re-installed with minor trimming. *FIGURE 1,4*
5. Remove the black stickers and cover clips from the bottom and the sides of the uni-body channels where the hitch will be installed, this will expose various M10 threaded holes. *FIGURE 5 & 6*
6. Install the hitch assembly to the vehicle chassis using the provided M10 hex cap screws, M10 split lock washers, and M10 flat washers. *FIGURE 7 & 8*
7. Align as desired and torque all fasteners to 58-62 lbs-ft.
8. Re-install the lower splash shields. Trim the plastic that would interfere with the mounting flanges of the hitch.
9. Re-install the bumper trim panel at this time. Trim the bottom of the panel around the neck of the hitch receiver tube. Use the original retainer clips. See the trimming diagram on page 4 & cutting template on page 5.



CARE INSTRUCTIONS

- BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER



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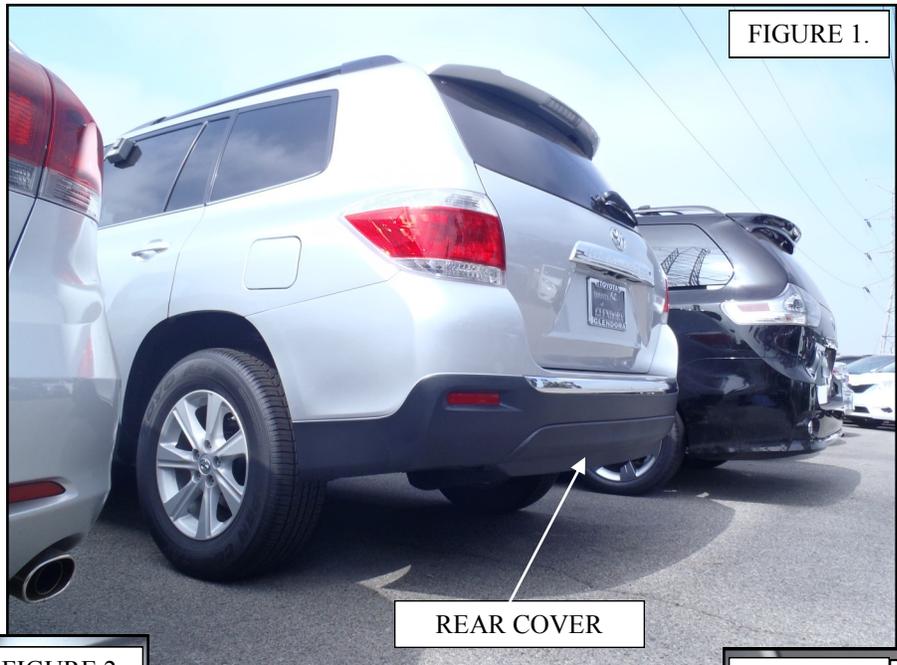


FIGURE 1.

REAR COVER

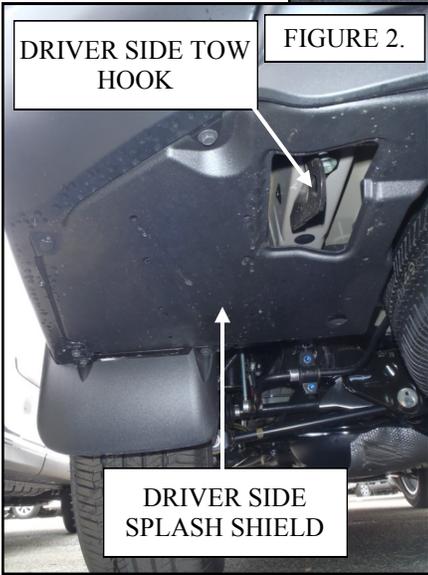


FIGURE 2.

DRIVER SIDE TOW HOOK

DRIVER SIDE SPLASH SHIELD

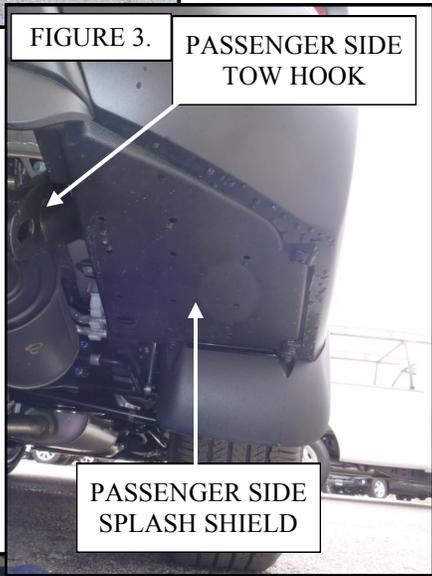
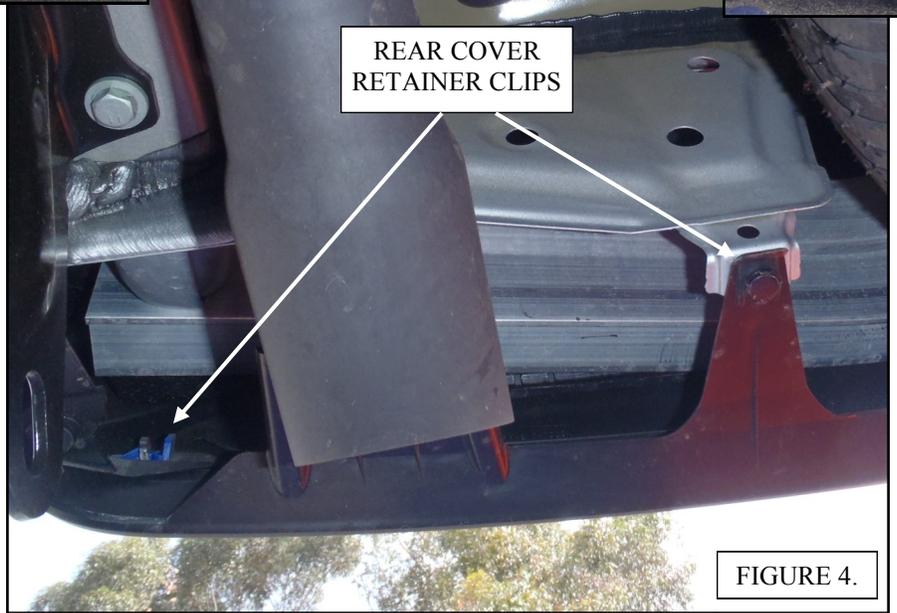


FIGURE 3.

PASSENGER SIDE TOW HOOK

PASSENGER SIDE SPLASH SHIELD



REAR COVER RETAINER CLIPS

FIGURE 4.



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FIGURE 5.

DRIVER SIDE
THREADED HOLES

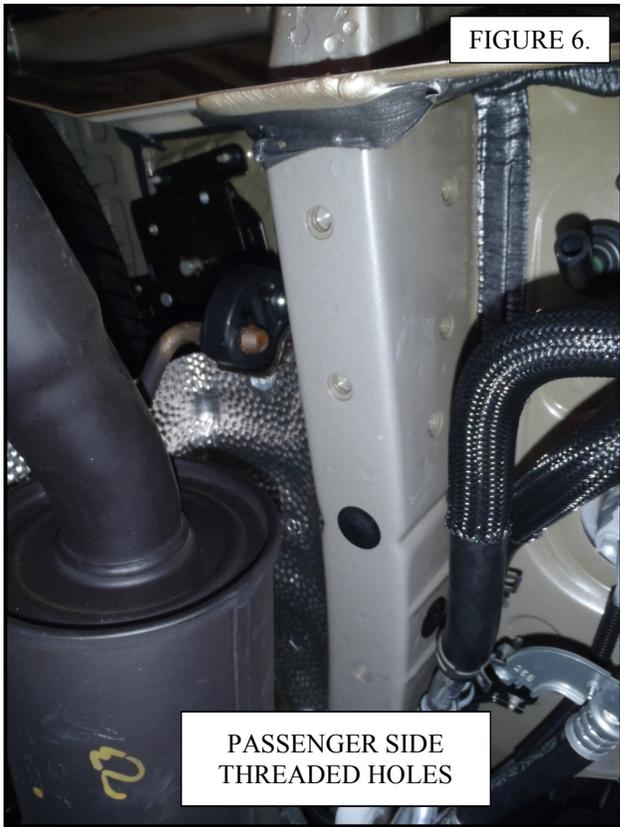


FIGURE 6.

PASSENGER SIDE
THREADED HOLES



FIGURE 7.

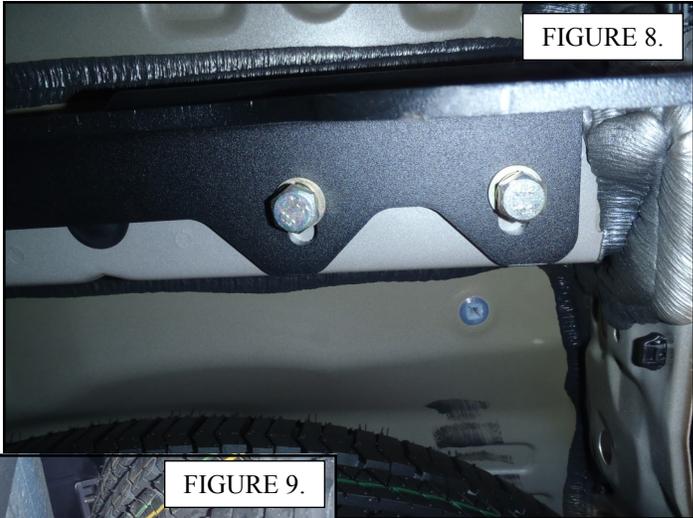


FIGURE 8.

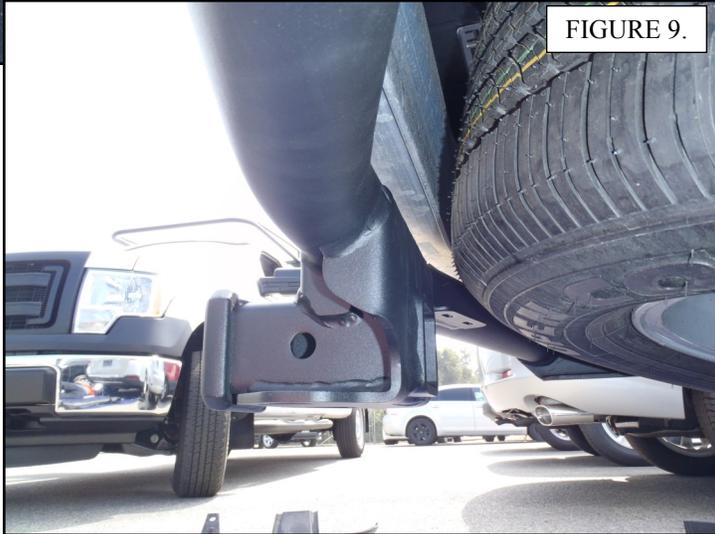


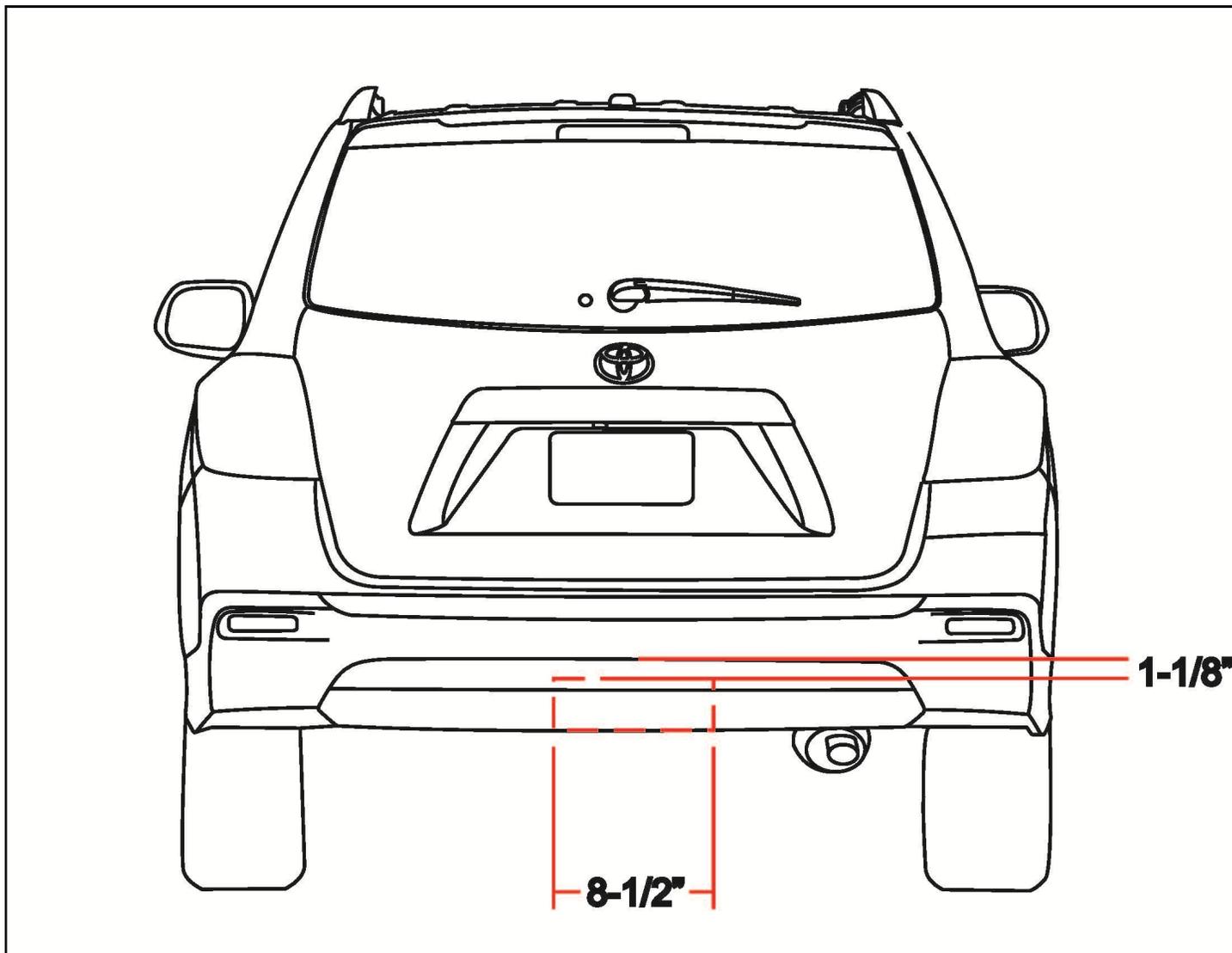
FIGURE 9.



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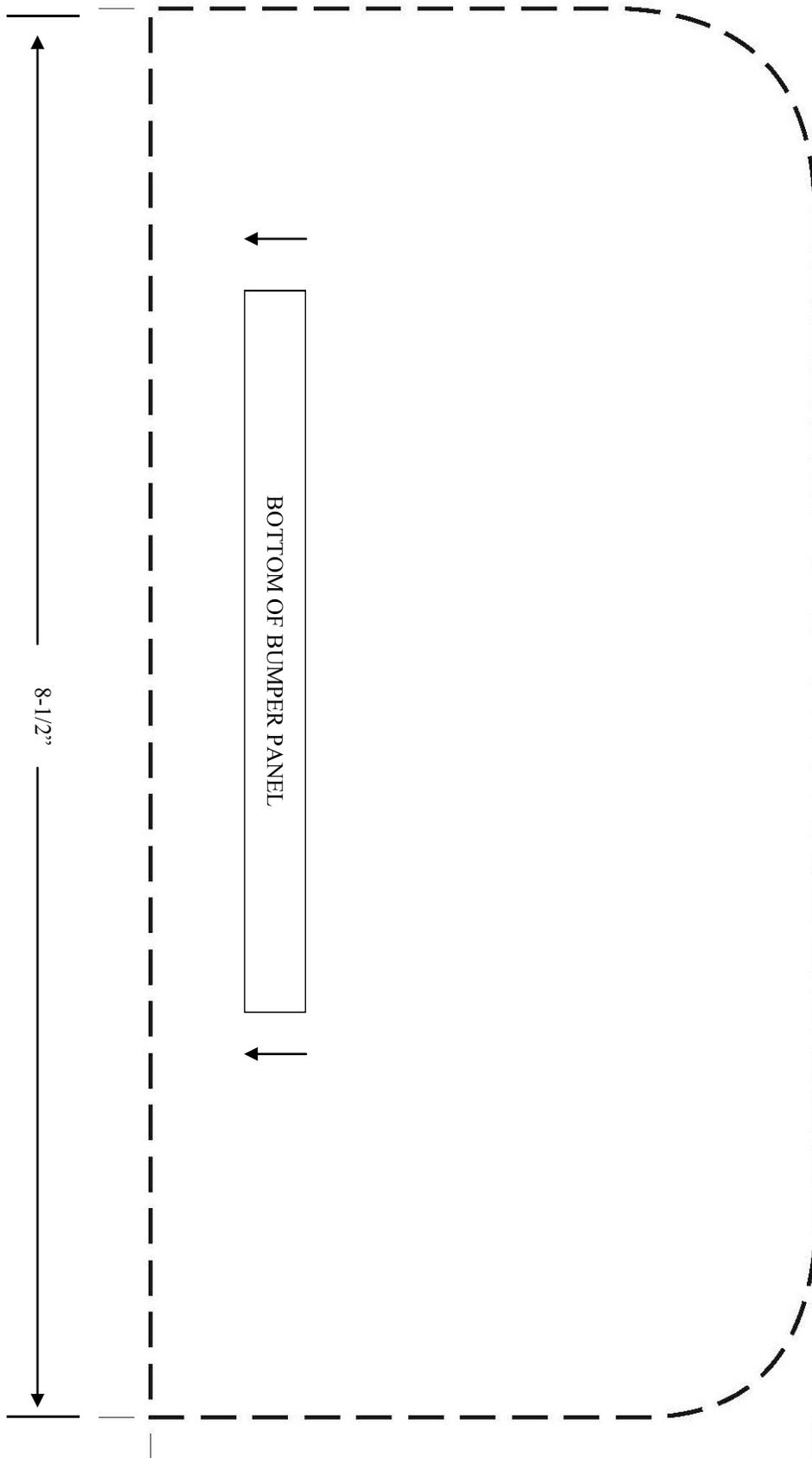
TRIMMING DIAGRAM



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CUT-OUT TEMPLATE



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AUTOMOTIVE PRODUCTS, INC.
San Dimas, California

WARNINGS & NOTICES FOR THE INSTALLATION OF WESTIN TOWING PRODUCTS - CLASS III RECEIVER HITCH

NOTICE

Westin Receiver Hitches are designed to accommodate a 2" - square receiver draw bar rated for class III/IV towing. Closely follow all Westin Installation Instructions for the proper installation of product. Improper installation can result in death, serious injury, and/or product and vehicle damage. In the operation of these products, it is imperative to observe precautions for your personal safety and the safety of others.

WARNING

Failure to follow these instructions could lead to death, personal injury, and / or property damage.

FASTENERS:

All Westin supplied fasteners must be utilized and installed in accordance with the installation instructions and apply torque to the specifications as defined. **DOUBLE CHECK ALL FASTENERS BEFORE INITIAL USE, AND PERIODICALLY IN THE FUTURE TO ENSURE PROPER FUNCTION AND SAFETY.**

DRILLING:

Most Westin products do not require drilling for installation. If drilling is defined as required, use caution when drilling a vehicle. **FAILURE TO REVIEW AN AREA TO BE DRILLED MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

EYE PROTECTION:

ALWAYS WEAR SAFETY GLASSES OR GOGGLES DURING THE INSTALLATION PROCESS TO AVOID PERSONAL INJURY.

MAXIMUM TOWING/CARRYING CAPACITY:

The Westin Receiver Hitches will have a visible tow rating label affixed directly on the product. User should never exceed the vehicle manufacturers maximum tow and weight rating regardless of the capacity of the hitch. **FAILURE TO FOLLOW THESE GUIDELINES WILL VOID THE WESTIN WARRANTY AND MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**



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